

FEBRUARY 2017



Brazing Alloys

(Also known as Silver Solder)

2% Yellowtip 2.4mm & 3.0mm x 750mm Rod

Used for water systems, Brazing copper to copper without flux. Copper to brass needs CA 602 Flux.
Not suitable for ferrous metals.

Working range 710°C – Map gas required.

5% Silver tip 2.4mm & 3.0mm x 750mm Rod

Used for gas systems, Brazing copper to copper without flux. Copper to Brass needs CA602 Flux.
Not suitable for ferrous metals.

Working range 710°C – Map gas required.

15% Brown tip 2.4mm & 3.0mm x 750mm Rod

Used for air-conditioning systems, Brazing copper to copper without flux. Copper to brass needs CA 602 Flux.
Not suitable for ferrous metals.

Working range 710°C – Map gas required.

45% Violet tip 1.5mm x 750mm Rod

General purpose low melting point silver brazing alloy. Can be used on steel, stainless steel, copper & brass alloys. Needs CA 602 Flux.

Working range 650 – 695°C can be used with butane gas.

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MELBOURNE (Head Office):

32 Industrial Avenue.
Thomastown, Vic. 3074
Telephone: (03) 8301 7100
Facsimile: (03) 9359 4076

SYDNEY:

5 Coates Place,
Wetherill Park, N.S.W. 2164
Telephone: (02) 8795 6300
Facsimile: (02) 9756 4074

BRISBANE:

62 Parramatta Road,
Underwood, Qld. 4119
Telephone: (07) 3086 7300
Facsimile: (07) 3209 3611

PERTH:

Unit 10, 305 Victoria Road
Malaga, W.A. 6090
Telephone: (08) 9207 9300
Facsimile: (08) 9248 9543